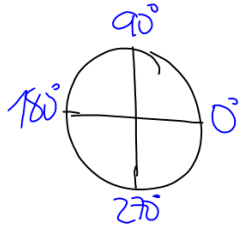
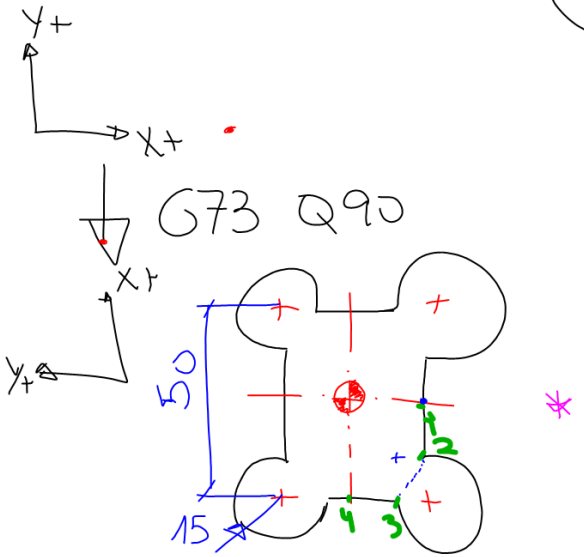
G73 GIRO COORDENADAS

N_ G73 Q



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N50 G0 X55 Y0 Z10
N60 G0 Z-5
1 N70 G1 G41 X25 Y0
2 N80 G1 X25 Y-10
3 N90 G2 X10 Y-25 I0 J-15 / R-15
4 N100 G1 X0 Y-25
  N110 G73 Q-90
  N120 (RPT_N80,N110) N3
  N130 G73
  N140 G1 G40 X55 Y0
  N150 G0 Z200
  N160 M30
```