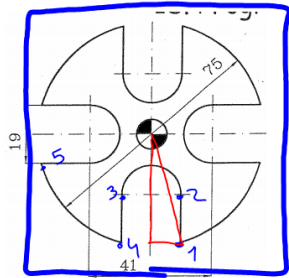
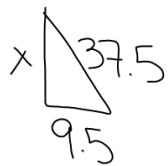


PROF: 30



DESB
T7 D50
Ø16 z:3 Lc:10

ACAB
T4 D4
Ø10 z:3 Lc:20



$$37.5^2 = X^2 + 9.5^2$$

$$X = \sqrt{37.5^2 - 9.5^2}$$

$$X = 36.28$$

- N10 (TOR50=8.5, TOL50=0)
- N20 T7 D50; **DESB**
- N30 M6
- N40 G0 G90 G5 G43 G71 G94
X0 Y-55 Z10 F 5 M3
- N50 G0 Z0 **M8**
- N60 G91 Z-5
- (1) N70 G90 G1 G41 X9.5 Y-36.28
- (2) N80 G1 X9.5 Y-20.5
- (3) N90 G3 X-9.5 Y-20.5 I-9.5 J
- (4) N100 G1 X-9.5 Y-36.28
- (5) N110 G2 X-36.28 Y-9.5 R37.5
 N110 G2 X-36.28 Y-9.5 I9.5 J36.28
- N120 G73 Q-90
- N130 (RPT N80, N120) N3
- N140 G1 G40 X0 Y-55
- N150 (RPT N60, N140) N5
- N160 G0 Z20 **M9**
- N170 T4 D4; **ACAB**
- N180 M6
- N190 G0... X0 Y-50 Z10 F 5 M3
- N200 G0 Z0 **M8**
- N210 G91 Z-15
- N220 (RPT N70, N130)
- N230 G1 G40 X0 Y-50
- N240 (RPT N210, N230)
- N250 G0 Z20 **M9**
- N260 **M30**

Vuelta completa

→ Pasadas prof

1. Pasada acab

→ 2. pasada acab