



T3; DESBASTE

T4; ACABADO

MATERIAL: ACERO

N10 G0 X100 Z100

N20 T3 D3; DESBASTE

N30 G92 S2000

N40 G0 G90 G95 G96 X31 Z2 F0.15 S90 M3
M8N50 G68 X8 Z0 C1 D0.5 L0.2 M0.1
F0.15 H0 S110 E160

N60 G0 X100 Z100 M9

N70 T4 D4; ACABADO

N80 G92 S2000

N90 G0 G90 G95 G96 X8 Z5 F0.1 S100 M3

N100 G1 X8 Z0 M8

N110 G1 X10 Z-1

N120 G1 X10 Z-10

N130 G1 X20 Z-10

N140 G1 X20 Z-20

N150 G1 X28 Z-20

N160 G1 X28 Z-30

N170 G1 X32 Z-30

N180 G0 X100 Z100 M9

N190 M30