



CONDICION *

$$\textcircled{X} \quad X \leq \varnothing_{\text{min perfil}} - Z (C+L)$$

$$Z \geq M$$

N10 G0 X100 Z100
 N20 T7 D7; DESB-ACAB INT
 N30 G92 S2000
 N40 G0 G90 G95 G96 X20,6 Z2
 F0.2 S100 M3 M8
 N50 G68 X44 Z0 C1 D0.3 L0.2 M0.1
 F0.2 H0.15 S80 E130
 N60 G0 X250 Z50 M9
 N70 M30
 N80 G1 X42 Z-1
 N90 G1 X42 Z-15
 N100 G1 X30 Z-15
 N110 G1 X30 Z-23
 N120 G1 X23 Z-23
 N130 G1 X23 Z-30