



T7/T4
SIMU
T11/T6

N10 G0 X250 Z50
 N20 T7 D7; DESB-ACAB INT
 N30 G92 S2000
 N40 G0 G90 G95 G96 X22.5 Z2 F0.2 S100 M3 M8
 N50 G68 X34 Z0 C1 D0.2 L0.2 M0.1
 F0.2 H0.1 S150 E180
 N60 G0 X250 Z50 M9
 N70 T11 D11; RANORD
 N80 G92 S2000
 N90 G0 G90 G95 G96 X23 Z5 F0.2 S50 M3
 N100 G0 X23 Z-30 M8
 N110 G88 X25 Z-30 Q29 R-26 C2 D1 K20
 N120 G0 X23 Z5 M9
 N130 G0 X250 Z50
 N140 M30
 N150 G1 X32 Z-1
 N160 G1 X32 Z-15
 N170 G1 X25 Z-15
 N180 G1 X25 Z-35