

2PIEZA COMPLETA
 N10 (TOR 50=405, 70L50=—)
 N20 T11 D50; Ø80 ESQUADRAR - DESPASTE
 N30 M6
 N40 G90 G43 G71 G5 G0 G94 X-110 Y0 Z10 F400 S1800 M3
 N50 G0 Z0
 N60 G91 Z-3,5
 N70 G1 G90 G41 X-50 Y0
 N80 G1 X-50 Y10
 N90 G1 X-20 Y35
 N100 G3 G36 R5 X80 Y35 R50
 N110 G2 X50 Y0 R50
 N120 G73 Q180
 N120 (RPT N80, N120)
 N140 G1 G40 X-110 Y0
 N150 (RPT N60, N140) N3
 N160 G0 Z200
 N170 T4; ALCABADO Ø10
 N180 M6
 N190 G0 X-70 Y0 Z10 F170 S3000 M3
 N200 G0 Z-14
 N210 G1 G41 G37 R6 X-50 Y0
 N220 G1 X-50 Y10
 N230 G1 X-20 Y35
 N240 G3 G36 R5 X30 Y35 R50
 N250 G2 X50 Y0 R50
 N260 G1 X50 Y-10
 N270 G1 X20 Y-35
 N280 G3 G36 R5 X-30 Y35 R50
 N290 G2 G38 R6 X-50 Y0 R50
 N300 G1 G40 X-70 Y0
 N310 G0 Z10
 N320 G87 G99 X0 Y0 Z2 I-15 J-30 K15
 B5 C7 D2 H120 L05 F200
 N330 G80 G0 X45 Y-35
 N340 G88 G99 X45 Y-35 Z-12 I-24
 J-10 B5 C7 D2 H120 L05 F200
 N350 G80 G0 Z200
 N360 T12; PUNTEADO
 N370 M6
 N380 G95 X17 Y0 Z10 F0.15 S1200 M3
 N390 G81 G99 X17 Y0 Z-13 I-20
 N400 G0 X0 Y0
 N410 G0 X-17 Y0
 N420 G80 Z5
 N430 G0 X-45 Y35
 N440 G81 G99 Z-12 I-19
 N450 G80 Z200
 N460 T8; BR0CA
 N470 M6
 N480 X17 Y0 Z10 F0.15 S1800 M3
 N490 G83 G99 Z-13 I-5 J4
 N500 G0 X-17 Y0
 N510 G80 Z5
 N520 G83 G99 Z-12 I-8 J4
 N530 G0 X-45 Y35
 N540 G80 Z200
 N550 T10; MACHO M10
 N560 M6
 N570 G95 X-45 Y35 Z10 F1.5 S320 M3
 N580 G84 G99 Z-12 I-45
 N590 G0 X0 Y0
 N600 G80 Z200
 N610 M30