

# CICLOS FIJOS

- G81 TALADRADO
- G82 " TEMPORIZADO
- G83 " PROFUNDO
- G84 ROSCADO
- G85 ESCARIADO
- G87 CAJERA RECTANGULAR
- G88 " CIRCULAR
- G80 DESACTIVAR CICLOS

681, 682, 684, 685

68<sub>1</sub><sup>2</sup><sub>3</sub><sup>4</sup><sub>5</sub> 69<sup>8</sup><sub>9</sub> X Y Z I K

X, Y, Z → Posición ciclo

I → Profundidad (Abs)

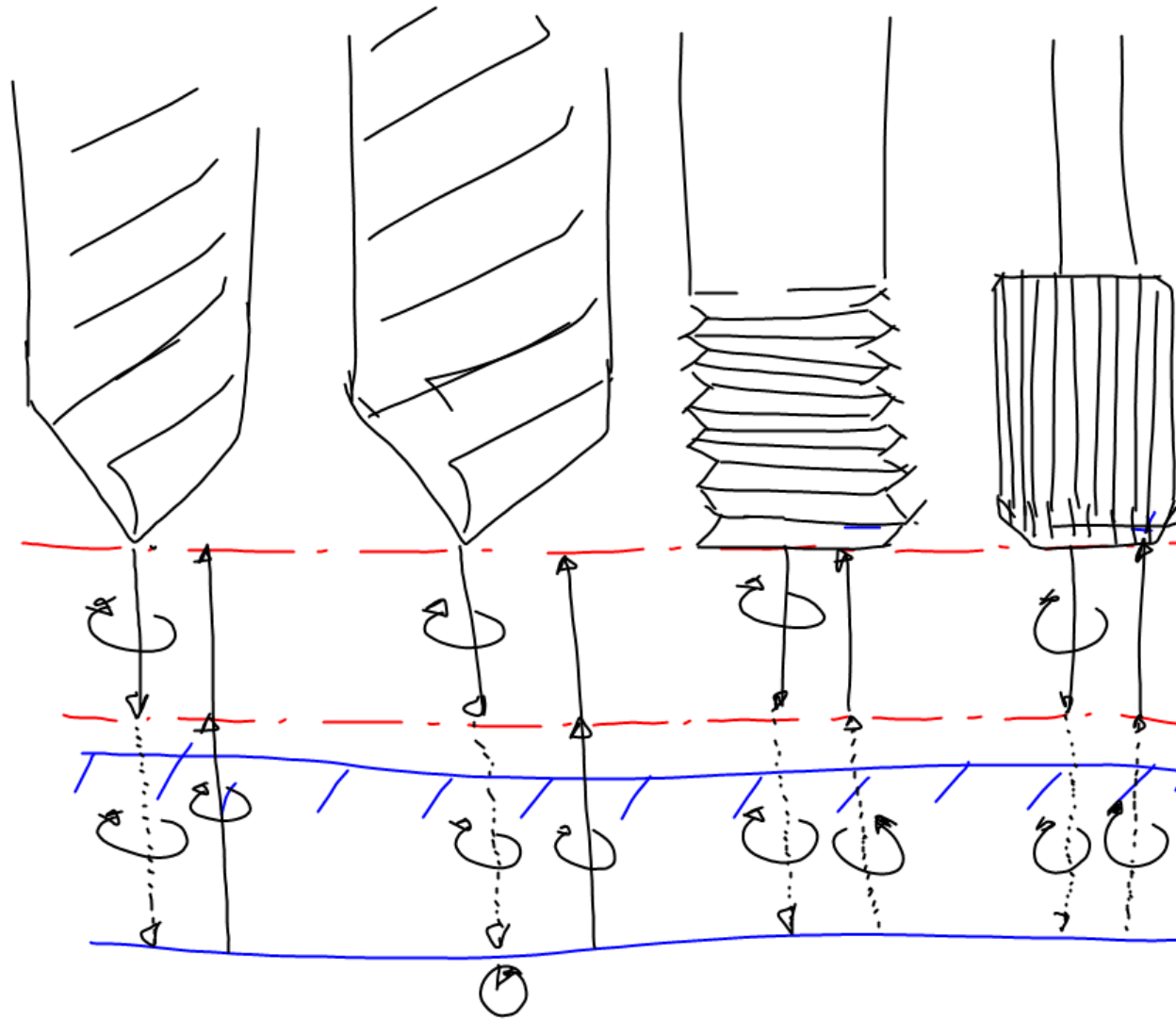
K → Temporización (centésimas)

G81

G82

G84

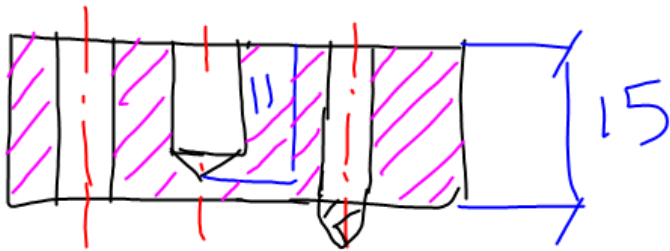
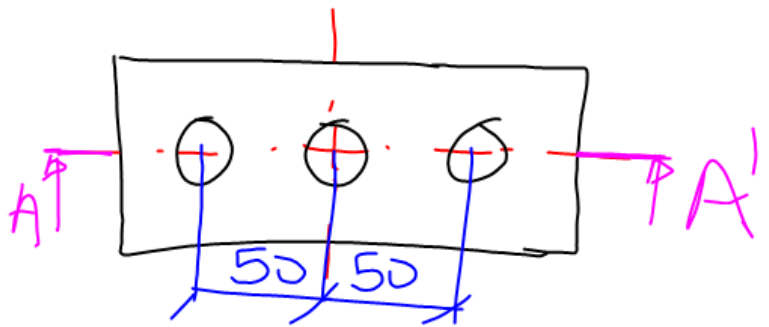
G85



G98 Plano  
Parida

G99 Pl. acercam

Proj: F



N10 T8

N20 M6

N30 G90 G95... X-50 Y0 Z10 F  
S M3

N40 G81 G99 X-50 Y0 Z2 I-18

N50 G0 X50 Y0

N60 G81 G99 X0 Y0 Z2 I-11

N70 G0 G80 Z200

N80 M30