



- N10 (F0R5=41, T0L50=0)
- N20 T11 D50
- N30 M6
- N40 G90 G94 G71 G43 G0 G5 X0 Y-110
Z10 F500 S1100 M3 M8
- N50 Z0
- N60 G91 Z-3,5
- N70 G90 G1 G41 X0 Y-52
- N80 G1 X-30 Y-52
- N90 G1 X-65 Y-20
- N100 G1 X-65 Y0
- N110 G1 X-30 Y48
- N120 G1 G36 R48 X65 Y48
- N130 G1 G36 R5 X65 Y-7
- N140 G1 X45 Y-7
- N150 G3 X0 Y-52 R45 /I0 J45
- N160 G1 G40 X0 Y-110
- N170 (RPT N60, N160) N3
- N180 G0 Z200 M9
- N190 T3 D3
- N200 M6
- N210 G0 X0 Y-68 Z10 F200 S2800 M3 M8
- N220 G0 Z0
- N230 G91 Z-7
- N240 (RPT N70, N160); Contorno 1 vuelta
- N250 (RPT N230, N240)
- N260 G0 Z10
- N270 G98 G98 X45 Y-52 Z-12 I-24
J-7 B3 C5 D2 H200 LQ5 F250
- N280 G87 G98 X5 Y10 Z2 I-10 J-30 K10
B3 C5 D2 H200 L0.5 F250
- N290 G0 G80 Z200
- N300 T12
- N310 M6
- N320 G95 X-15 Y10 Z10 F0.2 S1100 M3 M8
- N330 G81 G99 Z-8 I-15
- N340 G0 G91 X20 N2
- N350 G90 G80 Z200 M9
- N360 T8
- N370 M6
- N380 G0 X-15 Y10 Z10 F0.2 S1800 M3 M8
- N390 G83 G99 Z-9 I-4 J4
- N400 (RPT N340, N350)
- N410 T10
- N420 M6
- N440 X-15 Y10 Z10 F15 S340 M3 M8
- N450 G84 G99 Z-8 I-20
- N460 (RPT N340, N350)
- N470 M30

