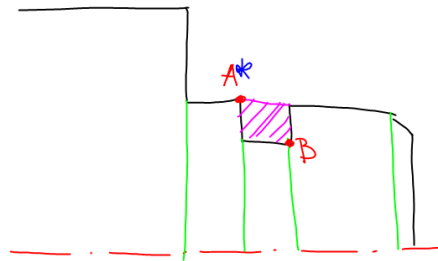


G88 C.F RANURADO

G88 X Z QR C D K



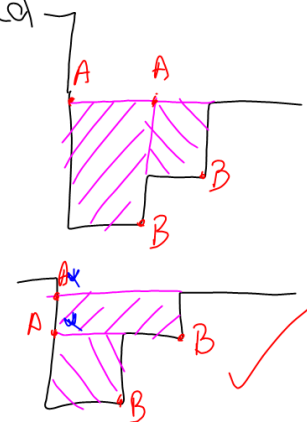
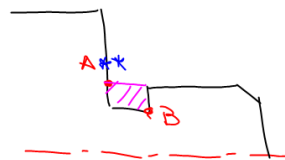
X, Z → Coordenadas A

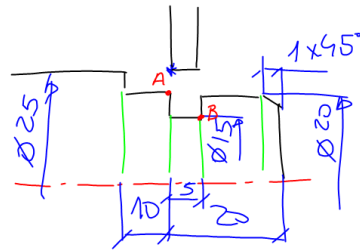
Q, R → Coordenadas B

C → Pasada lateral

D → distancia de seguridad

K → temporización





N10 G0 X100 Z100
 N20 T1; DESBASTE
 N30 G92 S2000
 N40 G90 G95 G96 G71 G0 X25 Z5 F0.2 S140 M3
 N50 G68 X18 Z0 C1 D0 W0.2 M0.2 F0.15 H0 S100 E110
 N60 G0 X100 Z100
 N70 T3; ACABADO
 N80 G0 X18 Z5 F0.1 S160 M3
 N90 G1 X18 Z0
 N100 G1 X20 Z-1
 N110 G1 X20 Z-30
 N120 G1 X26 Z-30
 N130 G0 X100 Z100
 N140 T5; RANURADO EXT.
 N150 G0 X24 Z-20 F0.1 S55 M3
 N160 G88 X20 Z-20 Q15R-15 C3 D2 K20
 N170 G0 X100 Z100
 N180 M30