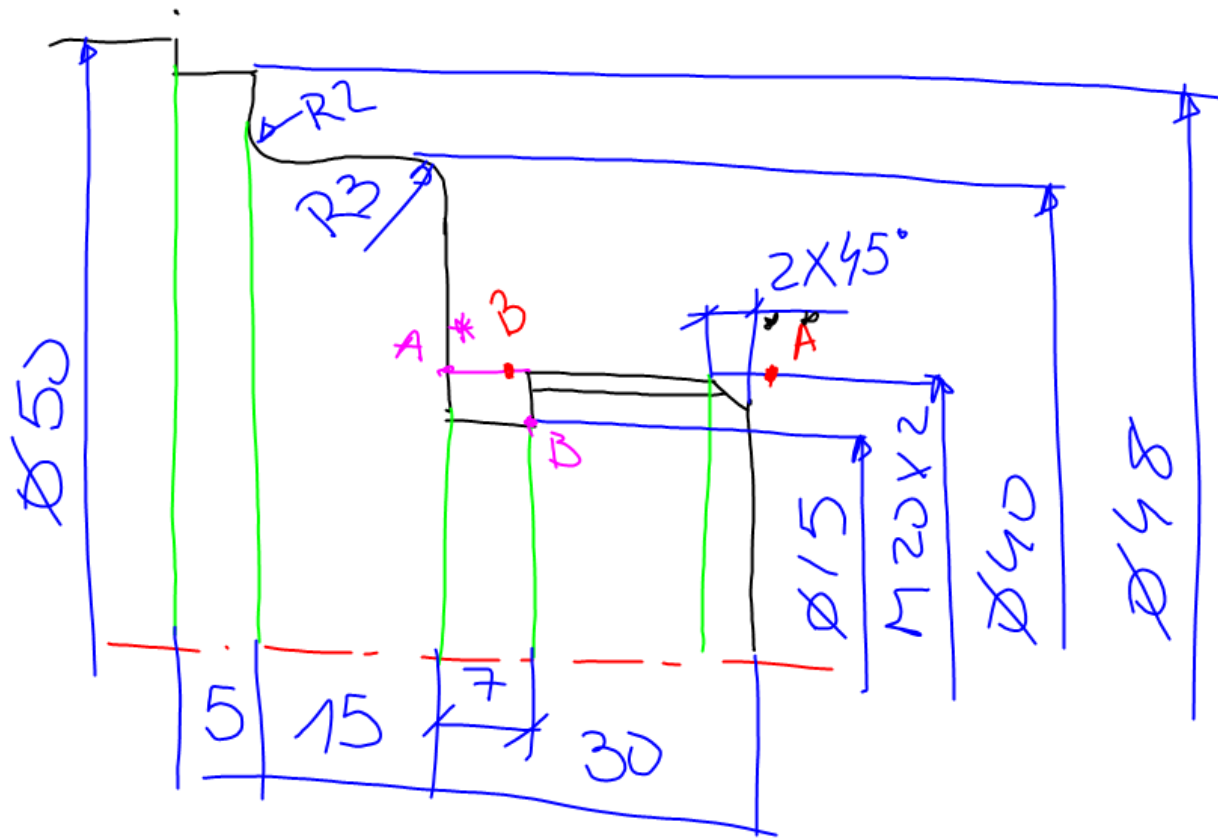


$$A \begin{pmatrix} X & Z \\ 20 & 2 \end{pmatrix}$$

$$B \begin{pmatrix} Q & R \\ 20 & -12 \end{pmatrix}$$



N10 G0 X100 Z100  
 N20 T1, DESBASTE  
 N30 G92 S2000  
 N40 G90 G95 G96 G97 G5 X51 Z5 F0.25 S140 M3  
 N50 G68 X16 Z0 C1 D0 L.2 M.2 F0.2 H0 S100 E150  
 N60 G0 X100 Z100  
 N70 T3, ACABADO  
 N80 G0 X16 Z5 F0.15 S160 M3  
 N90 G1 X16 Z0 → G42  
 N100 G1 X20 Z-2  
 N110 G1 X20 Z-30  
 N120 G1 G36 R3 X40 Z-30  
 N130 G1 G36 R2 X40 Z-45  
 N140 G1 X48 Z-45  
 N150 G1 X48 Z-50  
 N160 G1 X51 Z-50  
 N170 G0 X100 Z100 → G40  
 N180 T5, RANURADO  
 N190 G0 X24 Z-28 F0.15 S55 M3  
 N200 G88 X20 Z-30 Q15 R-23 C3 D2 K20  
 N210 G0 X100 Z100 M5!  
 N220 T7, ROSCADO  
 N230 G0 X24 Z5 (F2) S45 M4  
 N240 G86 X20 Z2 (Q2) R-25 I1,226  
 B 0.2 DZ L0 (C2) A0  
 N250 G0 X100 Z100  
 N260 M30