



N10 GO X100 Z100
 N20 T4; DESBASTE
 N30 G92 S2000
 N40 G90 G95 G96 (X100 Z5) * FO.25 S120 M3
 N50 G68 X46 Z0 C1 D0.5 L0.2 M0.2 FO.2#0 S100 E170
 N60 GO X100 Z100
 N70 T3 D3; ACABADO
 N80 GO X46 Z5 FO.15 S140 M3
 N90 G1 G42 X46 Z0
 N100 G1 X50 Z-2
 N110 G1 X50 Z-15
 N120 G1 G36 R2 X60 Z-15
 N130 G1 X60 Z-31
 N140 G1 G36 R3 X72 Z-31
 N150 G1 X72 Z-64
 N160 G1 G36 R3 X92 Z-64
 N170 G1 X92 Z-69
 N180 G1 X101 Z-69
 N190 GO G40 X100 Z100
 N200 TG D6; RANURADO EXT
 N210 GO (X62 Z-29) FO.1 S60 M3
 N220 G88 X60 Z-31 Q52 R-25 C2 D1 K20
 N230 GO X74 Z-29
 N240 GO (X74 Z-59) *
 N250 G88 X72 Z-54 Q66 R-46 C2 D1 K20
 N260 GO X100 Z100
 N270 T7 D7; DESB-ACABO INT
 N280 GO (X17.5 Z5) FO.2 S120 M3
 N290 G68 X38 Z0 C1 D0.5 L.2 M.2 FO.2#0.1 S430 E460
 N300 GO X200 Z50
 N310 T11 D11; RANURADO INT
 N320 GO X26 Z5 FO.1 S55 M3
 N330 GO (X26 Z-25) *
 N340 G88 X28 Z-25 Q32 R-20 C2 D1 K20
 N350 GO X18 Z-25
 N360 GO (X18 Z-51) *
 N370 G88 X20 Z-51 Q24 R-45 C2 D1 K20
 N380 GO (X18 Z-64)
 N390 G88 X20 Z-64 Q24 R-56 C2 D1 K20
 N400 GO X18 Z5
 N410 GO X200 Z50
 N420 M30
 N430 G1 X36 Z-1
 N440 G1 X36 Z-10
 N450 G1 X28 Z-10
 N460 G1 X28 Z-30
 N470 G1 G36 R1 X20 Z-30
 N480 G1 X20 Z-69