

N10 (TR40=405, 7040=0)
 N20 T11 D40
 N30 M6
 N40 G80 G94 G71 G43 G0 65 X=120 Y15 Z10 F636 S636
 N50 G0 Z0 M3 M8
 N60 G91 Z-3
 N70 G90 G1 G41 X=60 Y15
 N80 G1 X=20 Y60
 N90 G1 G39 R20 X60 Y60
 N100 G1 G36 R5 X60 Y=60
 N110 G1 G36 R3 X45 Y=60
 N120 G3 G36 R3 X=45 Y=60 R50
 N130 G1 G36 R5 X=60 Y=60
 N140 G1 X=60 Y15
 N150 G1 G40 Y15
 N160 (RPT N60, N150) N4
 N170 G0 Z200
 N180 (TR60=605, 7040=0)
 N190 T6 D60
 N200 M6
 N210 G0 X75 Y75 Z10 F114 S218 S43 M8
 N220 G0 Z=5
 N230 G1 G41 X40 Y60
 N240 G3 X60 Y40 R20
 N250 G1 G40 X75 Y75
 N260 G0 Z=10
 N270 (RPT N230, N250)
 N280 G0 Z=4
 N290 G1 Z=15
 N300 (RPT N230, N250)
 N310 G0 Z200
 N320 T4 D4
 N330 M6
 N340 G0 X=85 Y15 Z10 F229 S389 M3 M8
 N350 G0 Z=15
 N360 G1 G41 X=60 Y15
 N370 G1 X=20 Y60
 N380 G1 X40 Y60
 N390 G3 X60 Y40 I20 J0
 N400 (RPT N100, N140)
 N410 G1 G40 X=85 Y15
 N420 G0 Z10
 N430 G0 X=60 Y50
 N440 G88 G98 Z=13 I=22 J=10 B5 C7 D2
 N450 G87 G99 X0 Y0 Z2 I=10 J=35 K25 R5 C7 D2 H29 L45 F30
 N460 G88 G98 Z=8 I=20 J=20 B5 C7 D2 H29 L45 F30
 N470 G0 G00 Z200
 N480 T2 D2
 N490 G0 X=20 Y=50 Z10 F315 S595 M3 M8
 N500 G0 Z=43
 N510 G1 Z=17 F50
 N520 G1 X=20 Y=50 F318
 N530 G1 Z=19 F50
 N540 G1 X=20 Y=50 F318
 N550 G1 Z=21 F50
 N560 G1 X=20 Y=50
 N570 G0 Z=13
 N580 G0 X50 Y=60
 N590 G1 Z=17 F50
 N600 G1 X=30 Y=60 F318
 N610 G1 Z=19 F50
 N620 G1 X20 Y=60 F318
 N630 G1 Z=21 F50
 N640 G1 X=30 Y=60 F315
 N650 G0 Z200
 N660 T12
 N670 M6
 N680 G95 X=7 Y0 Z10 F02 S994 M3 M8
 N690 G81 G99 Z=18 I=23 K20
 N700 G0 X0 Y7
 N710 G0 X7 Y0
 N720 G0 X0 Y=7
 N730 G0 G80 Z5
 N740 G81 G99 X=38 Y=15 2=8 I=45.5
 N750 G0 X=25 Y8 Y15
 N760 G0 X 25 Y8 Y15
 N770 G0 X 25 Y8 Y=15
 N780 G0 G80 Z200
 N790 T8
 N800 M6
 N810 G0 X=25 Y8 Y=15 Z10 F02 S1808 M3 M8
 N820 G83 G99 Z=9 I=4 J4
 N830 (RPT N750, N780)
 N840 T10
 N850 M6
 N860 G0 X=25 Y8 Y=15 Z10 F15 S477 M3 M8
 N870 G84 G99 Z=8 I=20
 N880 (RPT N750, N780)
 N890 M30

