



- N10 G0 X100 Z100
 N20 G92 S2000
 N30 T3; DESBASTE
 N40 G90 G95 G96 X25 Z2 F0.25
 S140 M3
 N50 G68 X16 Z0 C1 D0.5
 L0.2 M0.1 F0.2 H0
 N60 G0 X100 Z100 S100 E110
 N70 J4 D4; ACAB
 N80 G0 X16 Z5 F0.15 S160 M3
 N90 G1 G42 X16 Z0
 N100 G1 X20 Z-2
 N110 G1 X20 Z-20
 N120 G1 X26 Z-20
 N130 G0^{G40} X100 Z100
 N140 T6; RANURA
 N150 G0 X22 Z-18 F0.1 S60 M3
 N160 G88 X20 Z-20 Q15 R13 C2 D1 K20
 N170 G0 X100 Z100 M5
 N180 T9; ROSCA
 N190 G0 X22 Z5 F1 S50 M4
 N200 G86 X20 Z1 Q20R-15
 I0.613 B0.2 D1 L0 C1 A0
 N210 G0 X100 Z100
 N220 M30