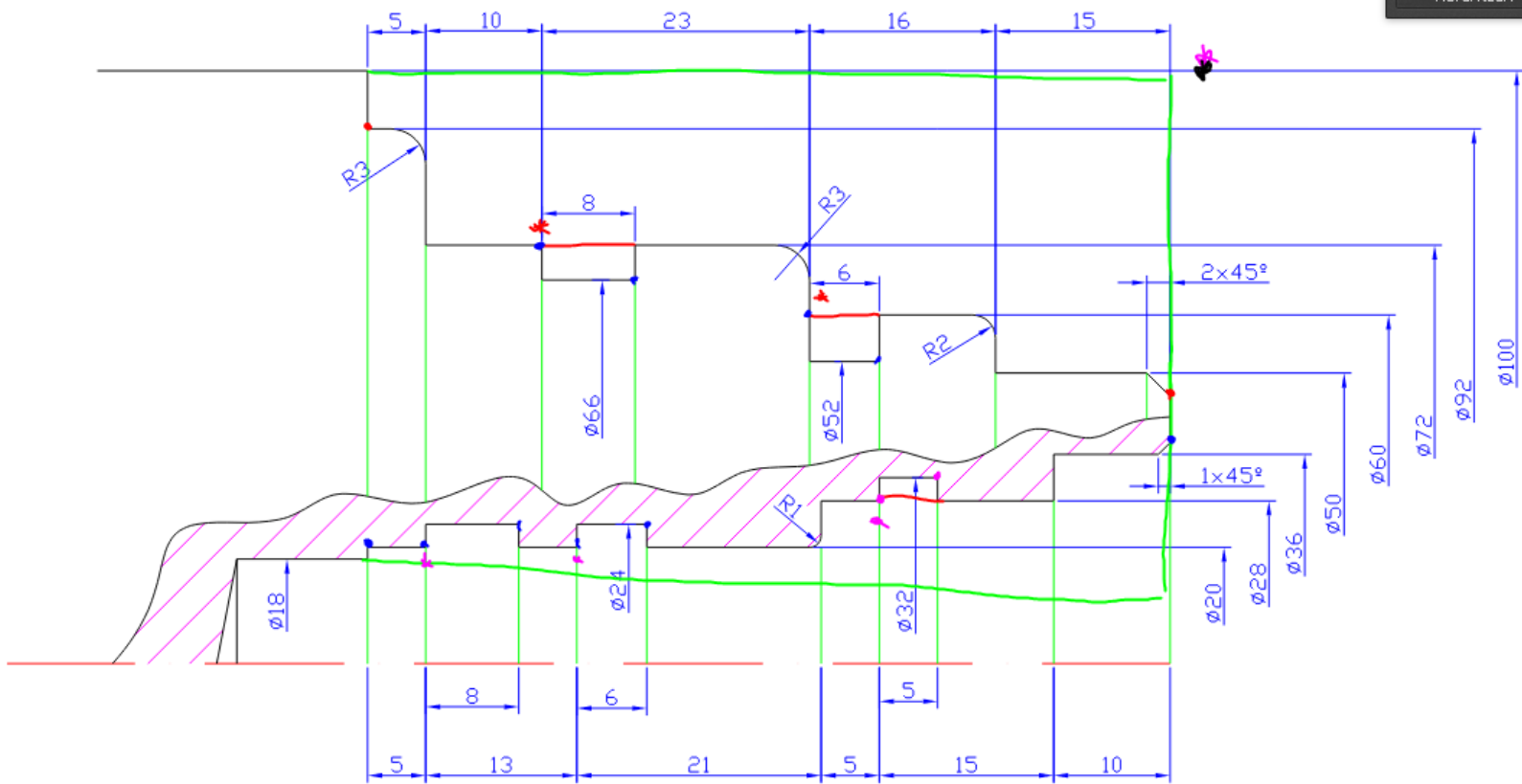


- Joan lehen orrira
- Joan azken orrira
- Biratu erlojuaren norantzan
- Biratu erlojuaren aurkako norantzan



N10 G0 X100 Z100
 N20 G92 S2000
 N30 T3, DESBASTE
 N40 G0 G95 G96 X100 Z2 F0.2 S140 M3 M8
 N50 G68 X46 Z0 C1 D0.5 L.2 M.1 F0.2 HD S100 E170
 N60 G0 X100 Z100 M9
 N70 T4 D4, ACABADO
 N80 G0 G42 X46 Z5 F0.15 S160 M3 M8
 N90 G1 X46 Z0
 N100 G1 X50 Z-2
 N110 G1 X50 Z-15
 N120 G1 G36 R2 X60 Z-15
 N130 G1 X60 Z-31
 N140 G1 G36 R3 X72 Z-31
 N150 G1 X72 Z-64
 N160 G1 G36 R3 X92 Z-64
 N170 G1 X92 Z-69
 N180 G1 X101 Z-69
 N190 G0 G40 X100 Z100 M9
 N200 T6 D6, RANURAS
 N210 G0 X64 Z-29 F0.15 S55 M3 M8
 N220 G88 X60 Z-31 Q52 R-25 C2 D2 K20
 N230 G0 X76 Z-29
 N240 G0 X76 Z-54
 N250 G88 X72 Z-54 Q66 R-46 C2 D2 K20
 N260 G0 X100 Z100 M9
 N270 T9 D9, DESB-ACAB INT
 N280 G0 X175 Z2 F0.2 S140 M3 M8
 N290 G68 X38 Z0 C1 D0.5 L0.2 M0.1 F0.2 H0.15 S130 E180
 N300 G0 X200 Z50 M9
 N310 T11 D11, RANURAS INT
 N320 G0 X26 Z5 F0.15 S50 M3 M8
 N330 G0 X26 Z-25
 N340 G88 X28 Z-25 Q32 R-20 C2 D1 K20
 N350 G0 X18 Z-25
 N360 G0 X18 Z-51
 N370 G88 X20 Z-51 Q24 R-45 C2 D1 K20
 N380 G0 X18 Z-64
 N390 G88 X20 Z-64 Q24 R-56 C2 D1 K20
 N400 G0 X18 Z5
 N410 G0 X200 Z50 M9
 N420 M30
 N430 G1 G36 Z-1
 N440 G1 X36 Z-10
 N450 G1 X28 Z-10
 N460 G1 X28 Z-30
 N470 G1 G36 R1 X20 Z-30
 N480 G1 X20 Z-69

$$\begin{array}{l}
 * \text{INT} \\
 \left\{ \begin{array}{l}
 X \leq \varnothing_{\min} - 2 (L+L) \\
 Z \geq M
 \end{array} \right.
 \end{array}$$

$$\begin{array}{l}
 * \text{G88} \\
 \text{INT} \\
 \left\{ \begin{array}{l}
 X \leq \varnothing_{P1} - 2 D \\
 Z = \text{variable}
 \end{array} \right.
 \end{array}$$