



PROF -25

N10 T4 D4

N20 M6

N30 G... X15 Y15 Z10 F300 S2000
M3

N40 G0 Z0

N50 G91 Z-5

N60 G90 G1 G41 X0 Y0

N70 G1 X0 Y-42

N80 G3 X-8 Y-50 I0 J-8

N90 G1 X-50 Y-50

N100 G1 X-50 Y-45

N110 G1 X-40 Y-25

N120 G1 X-50 Y-5

N130 G1 X-50 Y0

N140 G1 X-40 Y0

N150 G3 X-10 Y0 I15 J0

N160 G1 X0 Y0

N170 G1 G40 X15 Y15

N180 (RPT_N50, N170) N4

N190 G0 Z200

N200 M30