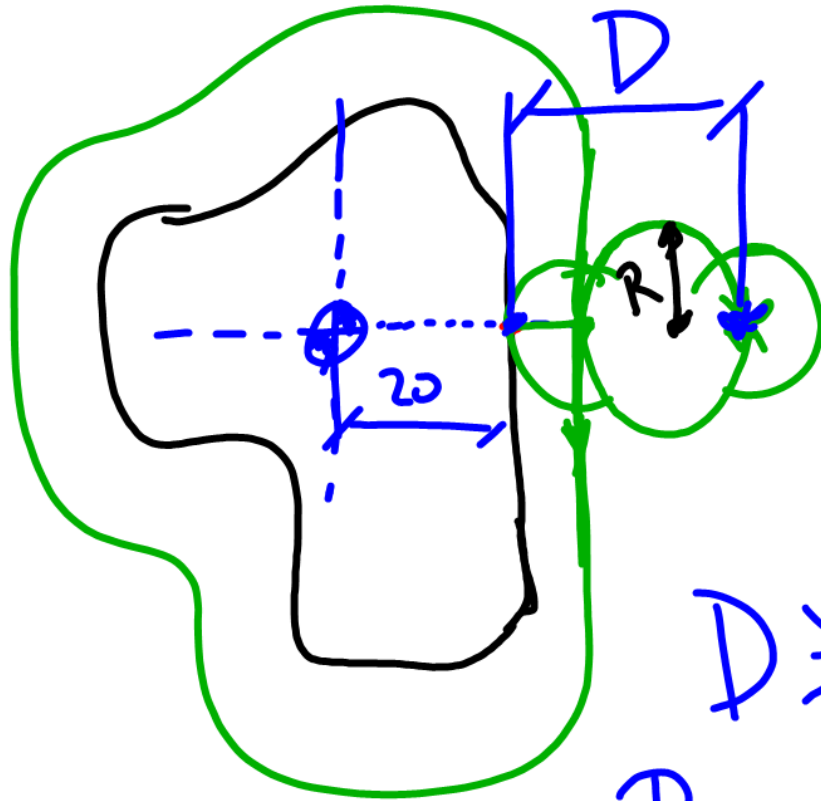


+T6 DESB
 Ø16 z=2 L=11
 +T4 ACAB
 Ø10 z=3 L=20

T1 - D1
 ...
 T22 - D22 } REALES
 ...
 D23
 D99
 IRREGULAR

G38
 BLOQUE
 ANTERIOR
 AL
 G40

- N10 (TOR26=8.5, TOL26=0)
- N20 T6 D26; DESBASTE
- N30 M6
- N40 G0 - X15 Y0 Z10 F250 S1800 M3
- N50 G0 Z0
- N60 G91 Z-5
- N70 G90 G1 G41 X0 Y0
- N80 G1 X0 Y-30
- N90 G2 X-10 Y-30 I-5 J0
- N100 G3 X-60 Y-30 I-25 J0
- N110 G2 X-70 Y-30 I-5 J0
- N120 G1 X-70 Y-20
- N130 G2 X-70 Y20 I0 J20
- N140 G1 X-70 Y30
- N150 G2 X-60 Y30 I5 J0
- N160 G3 X-10 Y30 I25 J0
- N170 G2 X0 Y30 I5 J0
- N180 G1 X0 Y0
- N190 G1 G40 X15 Y0
- N200 (RPT - N60, N190) N2
- N210 G0 Z200
- N220 T4 D4; ACABADO
- N230 M6
- N240 G0 X25 Y0 Z10 F150 S300 M3
- N250 G0 Z-15
- N260 G1 G41 G37 R8 X0 Y0
- N270 (RPT N80, N170)
- N280 G1 G38 R8 X0 Y0
- N290 G1 G40 X25 Y0
- N300 G0 Z200
- N310 M30



G37 ENTRADA
G38 SALIDA

G37 R_

$$D \geq 3 \cdot R_g$$

$$R_{\min} = R_g$$

$$R_{\max} = \frac{D - R_g}{2}$$