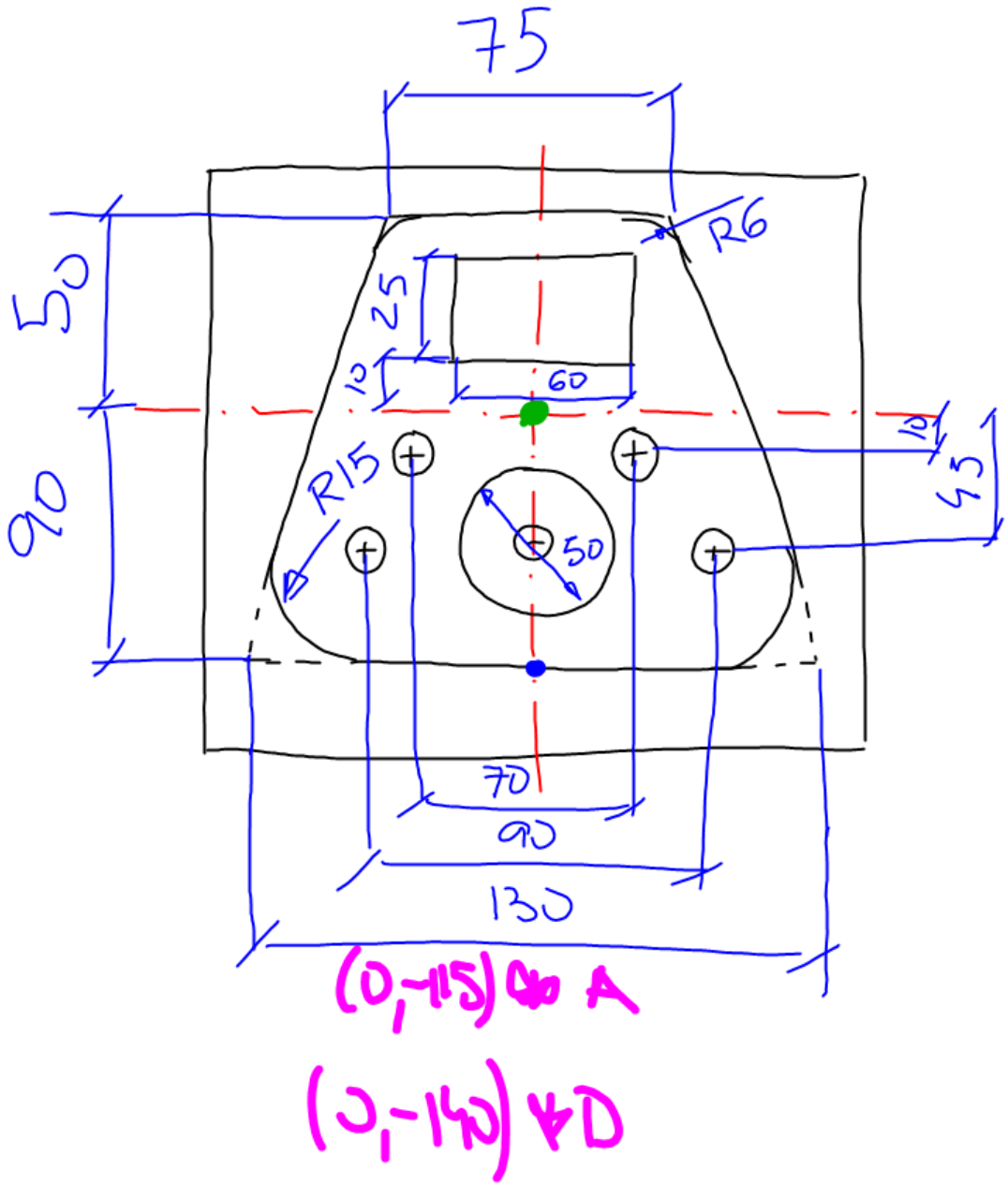


Agujeros: Ø 10, prof 27 mm

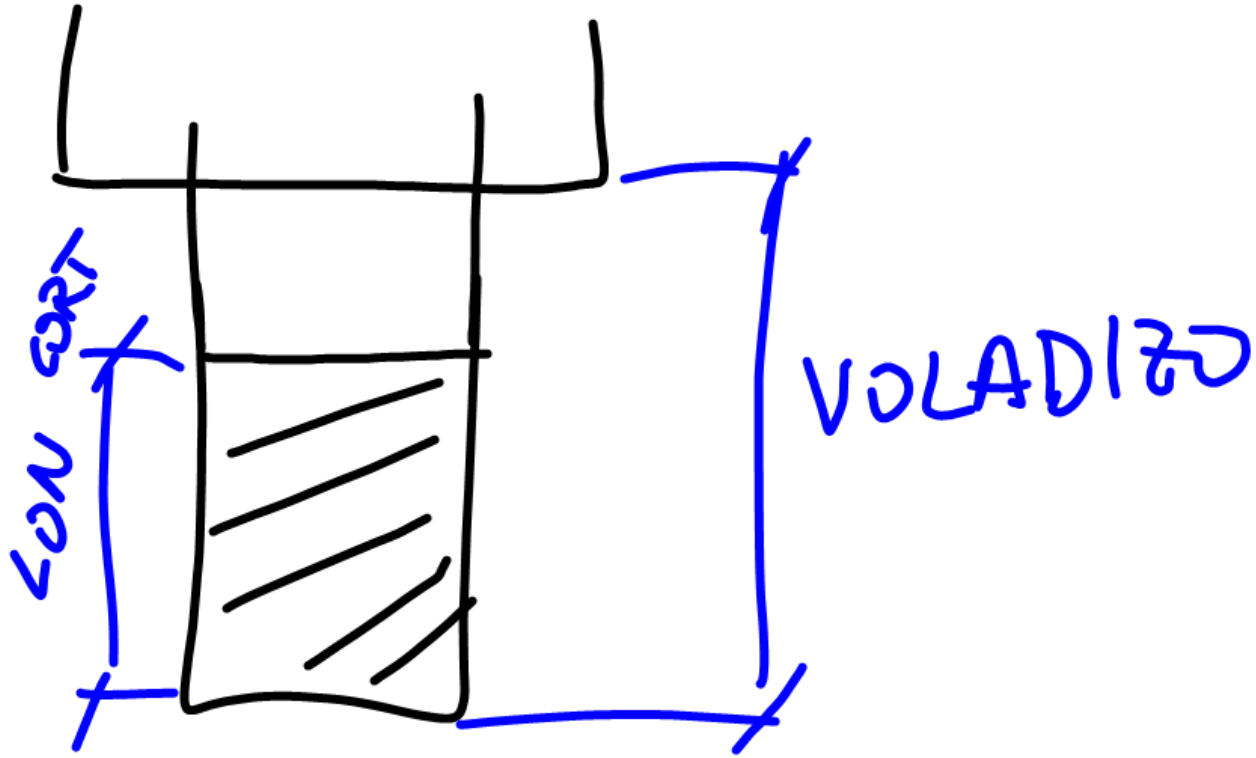
Cajera rect. prof: 13 mm

Cajera circular prof: 12 mm

Contorneado Z-25

BRUTO 150 x 150

```
N10 T11 D50; DESBASTE
N20 M6
N30 G90 G94 G71 G43 G0 X0 Y-140 Z10 F500 S5000 M3
N40 G0 Z0
N50 G91 Z-2.5
N60 G90 G1 G41 X0 Y-90
N70 G1 G36 R15 X-65 Y-90
N80 G1 G36 R6 X-37.5 Y50
N90 G1 G36 R6 X37.5 Y50
N100 G1 G36 R15 X65 Y-90
N110 G1 X0 Y-90
N120 G1 G40 X0 Y-140
N130 (RPT N50, N120) N9
N140 G0 Z200
N150 T5 D5; ACABADO + CAJERAS
N160 M6
N170 G0 G90 G94 ... X0 Y-115 Z10 F300 S2200 M3
N180 G0 Z-12.5
N190 G1 G41 G37 R8 X0 Y-90
N200 (RPT N70, N100)
N210 G1 G38 R8 X0 Y-90
N220 G1 G40 X0 Y-115
N230 G0 Z-25
N240 (RPT N190, N220)
N250 G0 Z10
N260 G88 G98 X0 Y-45 Z2 I-12 J-25
                B4 C6 D2 H300 L0.5 F400
N270 G87 G99 X0 Y22.5 Z2 I-15 J-30 K12.5
                B4 C6 D2 H300 L0.5 F400
N280 G0 G80 Z200
N290 T12; PUNTEADO
N300 M6
N310 G90 G95 ... X-45 Y-45 Z0 F0.2 S1300 M3
N320 G81 G99 X-45 Y-45 Z2 I-3
N330 G0 X-35 Y-10
N340 G0 X35 Y-10
N350 G0 X45 Y-45
N360 G0 G80 X0 Y-45
N370 G81 G98 X0 Y-45 Z-10 I-15
N380 G0 G80 Z200
N390 T8 D8; BROCA
N400 M6
N410 G90 G95 ... X-45 Y-45 Z0 F0.2 S1300 M3
N420 G83 G99 Z1 I-7 J4
N430 (RPT N330, N360)
N440 G83 G99 Z-11 I-8 J2
N450 G0 G80 Z200
N460 M30
```


LON GRT
VOLADIZO